

Date: Thursday, 28/05/2009 9:13:23 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	DUAL DISSABLING KIT MEDIUM BELL	
<b>Job Number</b> :	48262			
<b>Estimate Number</b> :	12327			
<b>P.O. Number</b> :		<b>Part Number</b> :	D412738011	
<b>This Issue</b> :	28/05/2009	<b>S.O. No.</b> :		
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	N/A	
<b>First Issue</b> :	1 /	<b>Project Number</b> :	N/A	
<b>Previous Run</b> :	47725	<b>Drawing Revision</b> :	N/A	
<b>Written By</b> :		<b>Material</b> :		
<b>Checked &amp; Approved By</b> :	JLD 09.05.28	<b>Due Date</b> :	04/06/2009	<b>Qty:</b> 2 <b>Um:</b> Each
<b>Comment</b> :	Est Rev:D Removed Manufacturing 06-03-06 JLM			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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*for JLD 09/06/02*

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-738-011 CHG002

*5 09/06/02*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3368041	Tail Rotor Pedal Disabling Kit
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*9/6/1*



*SD*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pedal Lock Assembly

*B45740*

4.0	D3393041	Battery Lock Assembly
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*B43420*

*B44258*



*(2)*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Battery Lock Assembly

*9/6/1*

*SD*

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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**Comment:** INSPECT 100% KITS FOR COMPLETENESS

*5 09/06/02*

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-738-011

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Ensure that keys are attached to D3368-041 and D3393-041

*9/6/02*

*(2)*

*C420A*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 28/05/2009 9:13:24 AM

User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL DISSABLING KIT MEDIUM BELL

Job Number: 48262

Part Number: D412738011

Job Number:



Seq. #:

Machine Or Operation:

Description :

D3368-041 Key Numbers

D3393-041 Key Numbers

Cy20A

Cy20A

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

*09/06/03*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/06/03*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*11 09.06.03*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries